

MAINTENANCE - REPAIR - SERVICE of Bulk Flour Systems

- Preventative Maintenance
- Emergency Repairs
- Scheduled Service
- Annual Contracts
- Troubleshoot Existing Systems
- Recommend Upgrades
- Increase Convey Rates
- Warranty Repairs

We provide preventative maintenance and emergency repair of bulk storage and pneumatic conveying systems. Depending on the scope of work, a Service Technician or a Field Engineer will inspect the equipment or system that is in need of repair. Most work will be done on a Time and Materials basis. Some work can be quoted as a contract price.

We recommend that systems be maintained on a Preventative Maintenance Schedule. This will allow us to inspect and repair the system on a set schedule as opposed to an emergency repair due to equipment failure. In general, each system should be serviced quarterly. The frequency of service is based on the actual operating hours per month.

Call us for a free inspection of your flour system.

Labor Rates

Description	Straight Time Hourly Rates *
Service Technician	\$88.00
Assistant Service Technician (if needed)	\$72.00
Apprentice/Laborer (if needed)	\$60.00

NOTE: Minimum billing of four (4) hours

Service Truck \$ 1.00 per mile

* Description of hourly rates:

- Straight time rates apply M-F 7:00 AM to 3:30 PM
- 1-½ time applies for work completed after 8 hours through 12 hours M-F, the first 8 hours on Saturday.
- Double time rate applies for work completed after 12 hours M-F, after 8 hours on Saturday and all work completed on Sunday.
- Work completed on Holidays will be billed at double time rates.

Miscellaneous:

- Materials, rentals and lodging will be billed at cost plus 15%.
- SPEC furnishes all small hand tools.

DEHUMIDIFIER

- * REPLACE DESICCANT
- * REPLACE FILTERS
- * REPLACE BEARINGS
- * REPLACE/ADJUST BELTS

SILOS

- * REPAIR RUST DAMAGE
- * SAND BLAST/PAINT
- * WELDING REPAIR
- * REPAIR LEAKS
- * SERVICE/INSTALL PVR VALVES

BIN VENT SERVICE

- * TIMER BOARDS
- * DIAPHRAGMS
- * SOLENOIDS
- * DOOR GASKETS
- * BAG/CAGES
- * CARTRIDGES

LEVEL INDICATOR

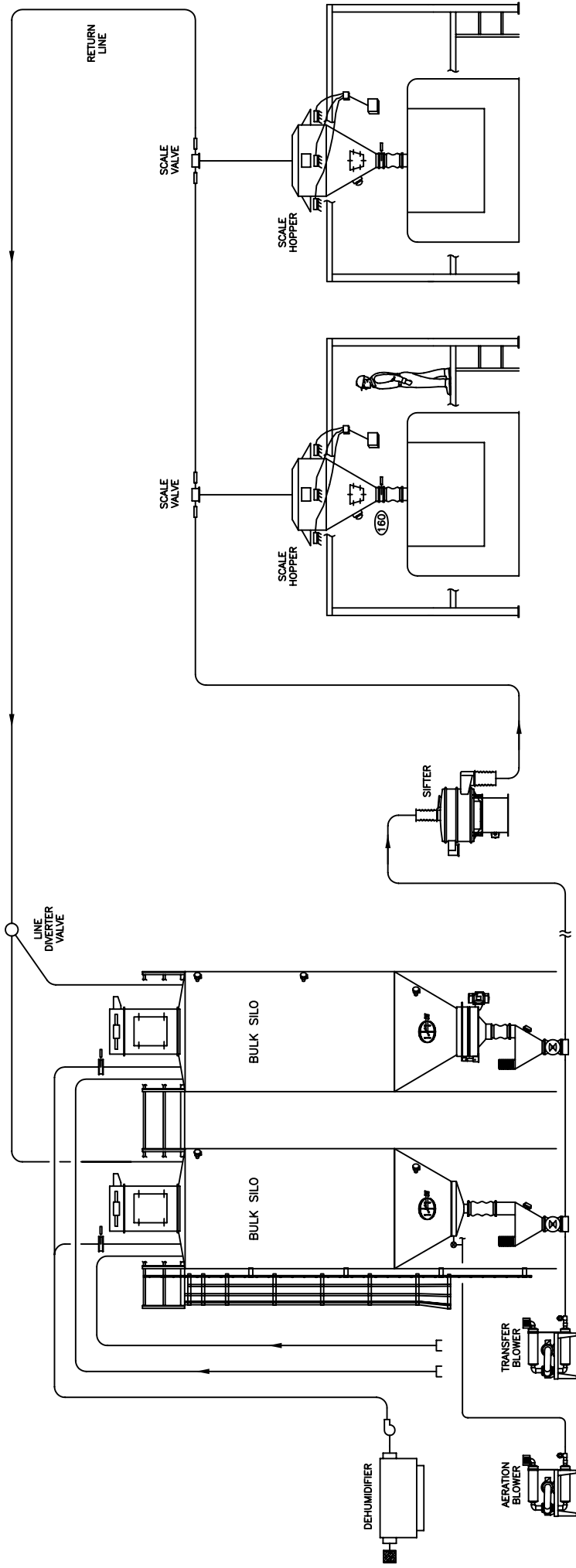
- * REPAIR/REPLACE

PIPE RUNS

- * REPAIR/REPLACE COUPLERS
- * MODIFY/ADD PIPE RUNS
- * INSTALL NEW PIPE RUNS

SCALE VALVES

- * REPAIR/REPLACE SOLENOID
- * REPAIR/REPLACE LIMIT SWITCHES
- * REPLACE FLEX CONNECTIONS
- * REPAIR LEAKS



BLOWER SERVICE

- * CHANGE OIL
- * REPLACE/ADJUST BELTS
- * CLEAN/REPLACE FILTERS
- * EMERGENCY REBUILD
- * CHECK TEMPERATURE

AIRLOCK SERVICE

- * REBUILD/REPLACE
- * REPAIR LEAKS
- * MEASURE TOLERANCES
- * REPLACE BEARINGS/SEALS

BIN DISCHARGER/AIR DISC

- * REPAIR LEAKS
- * REPLACE AIRSLIDE FABRIC
- * REPLACE FLEX CONNECTIONS

SIFTER

- * LUBRICATE BEARINGS
- * REPAIR LEAKS
- * REPAIR/REPLACE SCREENS

SCALE HOPPERS

- * REPAIR LEAKS
- * REPAIR METAL FATIGUE
- * VERIFY ACCURACY/FUNCTIONS
- * REPAIR/REPLACE LOAD CELLS
- * SAND BLAST/PAINT

SUPPORT STRUCTURE

- * REPAIR/MODIFY